

Receiving Report

Date: 16-7-6

Supplier: Haskins

Batch No: mB5167

Dart P/O: 32644

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr
 New Supplier Yes No

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC18 Inspection
 Work Order

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12



Production/Admin:

Date

Received/Costing

Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32677**

Purchase Order Date 6/13/2016
PO Print Date 6/13/2016

Page Number 2 of 5

Order From :

HASKINS INDUSTRIAL
5-52 ANTARES DRIVE
NEPEAN, ON K2E 7Z1
CA

VC-HAS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 613 723 8800

Ship To Contact
Ship To Phone
Ship Via: Dicom
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

				Line Total:	\$27.80
Deliver To: CARL					
4 71500-15	A012 #40 JOBBER DRILL	6/16/2016	20.00	\$1.39	\$27.80
		Yes	Each		
		6/16/2016			
				Line Total:	\$27.80
Deliver To: CARL					
5 71500-15	A012 F JOBBER DRILL	6/16/2016	20.00	\$3.37	\$67.40
		Yes	Each		
		6/16/2016			
				Line Total:	\$67.40
Deliver To: CARL					
6 71500-15	A012 1/8 JOBBER DRILL	6/16/2016	20.00	\$20.00	\$400.00
		Yes	Each		
		6/16/2016			
<i>Sale - 20</i>				Line Total:	\$400.00

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note:



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Ship Via: Dicom
Ship Acct:

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

CAD

Currency

FCA - (Free Carrier)

7 71500-15 A012 3/16 JOBBER DRILL 6/16/2016 20.00 \$1.96 \$39.20
Yes Each 6/16/2016

Line Total: \$39.20

Deliver To: CARL

8 71500-30 11ER050M COLLET 6/16/2016 3.00 \$31.24 \$93.72
Yes Each 6/16/2016

Line Total: \$93.72

Deliver To: CNC

9 71500-30 A901 1/8 DRILL 6/16/2016 10.00 \$11.34 \$113.40
Yes Each 6/16/2016

Line Total: \$113.40

Deliver To: CNC

Spoke 20'

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note:

6/13/2016



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VC-HAS001

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CANADA

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Ship To Contact
Ship To Phone
Ship Via: Dicom
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

10 71500-30	A901 3/16 DRILL	6/16/2016	10.00	\$14.70	\$147.00
		Yes	Each		
		6/16/2016			

Line Total: \$147.00

Deliver To: CNC

11 71500-30	NG 3/4-16 UNF 2B D/E PLUG GAUGE	6/22/2016	1.00	\$200.87	\$200.87
		Yes	Each		
		6/22/2016			

Line Total: \$200.87

Deliver To: CNC

12 71500-30	NG 3/4-16 UNF 2B D/E/L/H PLUG GAUGE	7/18/2016	1.00	SP 16-76	\$219.60
		Yes	Each		
		7/18/2016			

Line Total: \$219.60

Deliver To: CNC

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note:



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CA

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CANADA

Contact Name
Vendor Phone 613 723 8800

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: Dicom
Ship Acct:

Customer POID 10127-2607

Customer Tax # Net 30

Terms CAD

Currency FCA - (Free Carrier)

13 71401-45 PROCUREMENT 6/16/2016 1.00
QUALITY CLAUSES No
6/16/2016

PROCUREMENT QUALITY CLAUSES (REQUIRED FOR LINE 1 AND 2)
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A025 CERTIFICATE OF CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

✓
Signature
Line Total: \$0.00
PO Total: \$1,665.36

PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/13/2016

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1261945.01

Order Date 06/13/16

NEPEAN, ONTARIO K2E 7Z1
TEL (613) 723-8800 FAX (613) 723-8806

Page

1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Taken By
05168	32677	06/14/16	1261945.01	PL	DICOM	NET 30
Ln#	Bin #	Order UM	Ship	B/O Product	Description	Terms
2		1 EA	1	1X1 Q14945	NG 3/4-16 UNF 2B D/EL/H PLUG GAUGE	

PLEASE NOTE:
1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL PACK
Printed on 2016-07-04 at 9:36

DATE

2/5/16
7/4/16



Northern Gauge Inc.

400 - 280 Portage Close, Sherwood Park,
Alberta, Canada, T8H 2R6
Phone - 780.628.0844. Fax: 780 401.3326

Certificate No.: SC/ 34104

Start Date:

Date of Mfg.: 24.06.2016

Due Date:

Certificate of Calibration

SIZE : 3/4" 16 UNF 2B LH (THREAD PLUG GAUGE) SPEC. : ANSI B1.2.1983

Main Instruments used for Calibration

1. Length Measuring Machine Make Trimos, Sr. No. 1483, Range 0 - 1000mm, Uncertainty of measurement ± 0.0003 mm, NPL N.D. Calibration Certificate No. 15040002/D5.02/C-024 dt. 15.04.2015, Valid up to dt. 15.04.2017
2. Carbide Gauge Blocks Inspection Grade Sr. No. 3766, NPL Traceability thro' Carbide Block supplier Mikronix, Uncertainty of measurement ± 0.0002 mm, NPL N.D. vide their Certificate No. SG/16/0457 dtd. 09.01.2016, Valid upto dt. 09.01.2018
3. Contour machine No. 999331KF, Uncertainty of measurement ± 0.0002 mm, NPL N.D. Calibration Certificate No. 15040002/D5.02/C-025 dt. 15.04.2015, Valid up to dt. 15.04.2017
4. Measuring Pins used 0.03608"

SPECIFIED DIMENSIONS		OBSERVED DIMENSIONS
<u>GO PLUG</u>		SR. NO. CF-928
MAJOR DIA.	0.7500" + 0.0006"	0.7505" / 0.7505" / 0.7505"
PITCH DIA.	0.7094" + 0.0003"	0.7097" / 0.7097" / 0.7097"
FLANK ANGLE	30° \pm 10'	30°04' / 30°06'
PITCH TOLERANCE	± 0.0003 "	+ 0.0002"
HARDNESS	57 to 62 RC	61 RC
<u>NOGO PLUG</u>		SR. NO. CD-4438
MAJOR DIA.	0.7430" - 0.0006"	0.7426" / 0.7426"
PITCH DIA.	0.7159" - 0.0003"	0.7158" / 0.7158"
FLANK ANGLE	30° \pm 10'	29°54' / 30°02'
PITCH TOLERANCE	± 0.0003 "	+ 0.0002"
HARDNESS	57 to 62 RC	61 RC

* Measurements are carried out at 20° C ± 1 °C, Humidity 50 ± 10 RH

Measurements performed by

S.P. Waphare
S.P. Waphare

Approved by

J.B. Chatter
J.B. Chatter